

Battery Pack

Abstract

5 The battery of the battery pack is temporarily held in a mold to form a
molded resin region, synthetic resin injected into the mold cavity to form the
molded resin region attaches to the battery, and the molded resin region
attaches to a safety valve opening surface established at the battery safety
valve opening region. Further, insulating material is attached at the interface
10 between the battery safety valve opening surface and the molded resin region
in a position which closes off the safety valve opening region.